

Work Order ID 80188

Monday, February 13, 2012 2:37:05 PM

80188

Page 1

Item ID: D3589-5

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: LATCH GUIDE

Stop

NS2

Start Date: 2/13/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 2/16/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: *MF*Date: *12-02-13*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3589

Rev B

100

0.00

100

Hardinge

Hardinge CNC Lathe Small

Memo

0.00

1-TURN AS PER FOLIO FA755 & DWG D3589

FOLIO REV: *AR*DWG REV: *SC*

2-DEBURR AS REQUIRED

OK/SC 12/02/15 11

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

OK/SC 12/02/15 11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 80188***80188***

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N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: LATCH GUIDE

Start Date: 2/13/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 2/16/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

B.A. 12/02/16

11 0

130

Identify as per dwg & Stock Location: LG

0.00

130

Packaging

Memo

0.00

Packaging

12/2/12 SP

110

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

M.C.S. 12/02/17
12-02-14
11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Page 1

Work Order ID: 80188
 Parent Item: D3589-5
 Parent Item Name: LATCH GUIDE

Start Date: 2/13/2012 Required Date: 2/16/2012
 Start Qty: 10.00 Required Qty: 10.00

Comments: IPP Rev:A 08-05-29 new issue DD verified by:EC IPP Rev:B 09-02-20 rev.b asper dwg DD
 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.500W.049 304 RD Tube .500 x .049W		Purchased	No			100	f	282.8131	0.26	2.7368421			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT017	282.813058	
111814	2.23	
115010	109.254058	
117598	3.97	
119087	7.359	
120633	160	

3.0 *mk 12/02/16*

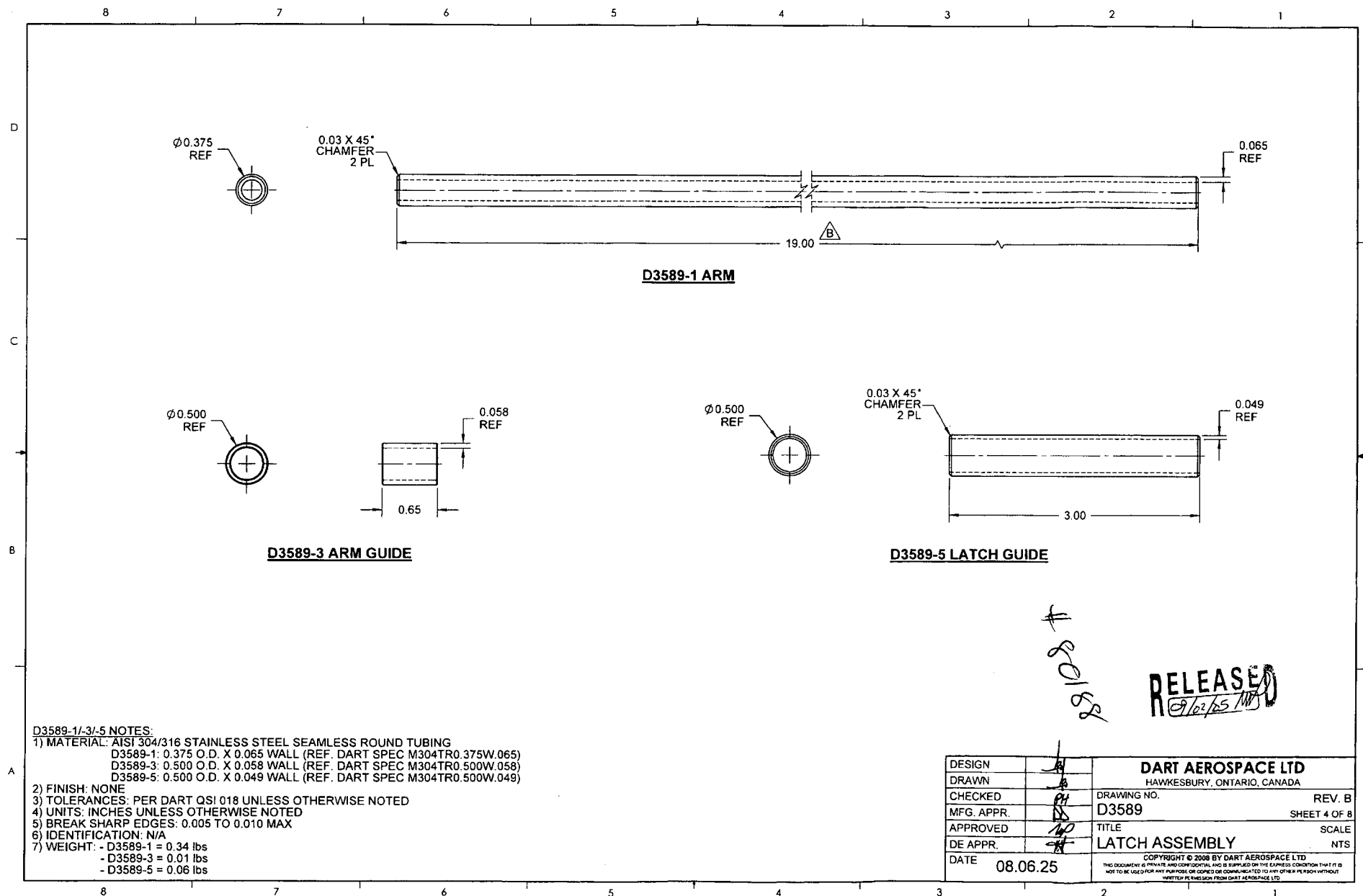
Dart Aerospace Ltd

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